

ABSTRACT

The invention relates to a y-shaped gusset structure of a support frame for vehicles as well as a method for its production. The gusset structure comprises two hollow sections (1, 2), of which the first hollow section (1) comprises at least one flat side and along its circumference has been cut through except for a web (1c) situated in the flat side, and has been bent open around this web (1c). The face of the second hollow section (2) has been inserted into the facing ends (1a, 1b) of the first hollow section (1), which facing ends (1a, 1b) have been created by the process of cutting and bending open, wherein the edge regions (1e) of said ends (1a, 1b) are integrally connected with the first hollow section (1).

Fig. 1 has been provided for the abstract.